



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-2

Job Sheet 178367



Part No: RB6893734-2

Job Qty: 6 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

deleted

2940
3524
Snip
7-20
No
FAIL

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Waterjet2		
110	Waterjet	6 pcs	7/3/18	7/3/18	0.00	0.60	Waterjet 2 OMAX		
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Waterjet-2		
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8-6		
140	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
130 - 1-Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 2-Engrave 3 IN. OFFSET on opposite side as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.4740 sf (.079 ea)	100-Start up Operation	

Job Allocations

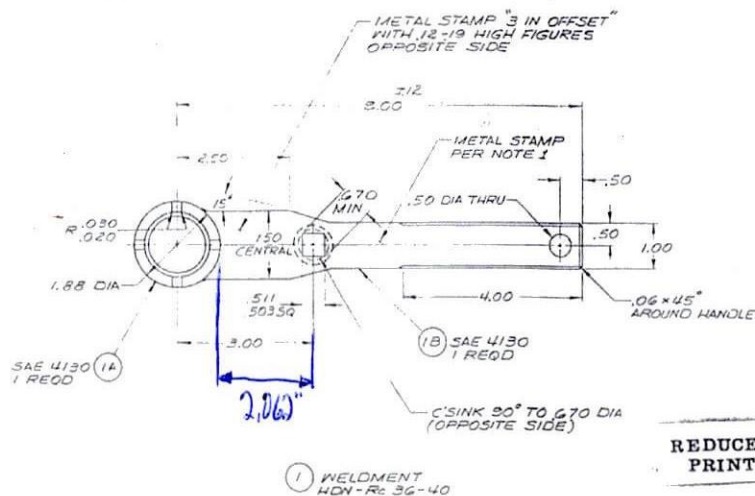
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.250	0	0	0
	315F			

Part Specifications

Specifications could not be found.

Stack Quarantine
see part b.

Plex 6/15/18 3:09 PM dart.logan.david



1. MARK IS IDENTIFIED IN LOCATION SHOWN WITHIN THE MARK FIGURES THE FOLLOWING:
a. THE "S" "ALLIGON" FOLLOWED BY THE
"E", "M" AND "A" LAST CHANGE LETTER
b. VERTICAL LINE OR FOLD MARK
2. BRIGHT NICKEL PLATE ITEM 1
PER MIL-STD-883, FINISH NO. P102
(REF QQ-N-290, TYPE II, BRIGHT FINISH)
PRIOR TO ASSY. DIMENSIONS SHALL BE
MET AFTER PLATING. PLATING THICKNESS
TO BE .0025-.0010 COPPER AND
.0006-.0010 NICKEL
3. BREAK SHARP EDGES .020 UOS

REDUCED
PRINT

Each item to be added separately must be stamped or initialed with TOY, NUMBER AND DETAIL NUMBER if suitable or sufficient area not available. Affix tag.

GEOMETRIC CHARACTERISTIC SYMBOLS		
	STRAIGHTNESS	NO USE (Tape only, SURFACES)
	PARALLELISM	NO USE (SURFACES)
	PERPENDICULARITY	NO USE (SURFACES)
	CIRCULAR RUNOUT	NO USE (SURFACES)
	PROFILE OF A LINE	NO USE (SURFACES)
	SURFACE	NO USE (SURFACES)

UNLESS OTHERWISE SPECIFIED:

- ALL TRUE POSITION TOLERANCES AND RELATED DATUMS HAVE
- ALL OTHER FORM AND ORIENTATIONAL TOLERANCES AND RELATED DATUMS HAVE
- SEPARATELY REGARDLESS OF DATUM REFERENCE.

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE	 Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Indiana
TOL. ON ANGLES IS 1°	DESIGNED BY <u>11-2</u>	<u>11-2</u>	
TOL. ON PLACES DETONABLE IS $\pm .010$	ENGINEERED BY <u>11-2</u>	<u>11-2</u>	
TOL. ON 2 PLACES DETONABLE IS $\pm .02$	CHECKED BY <u>11-2</u>	<u>11-2</u>	
MATERIAL	END OF 1 <u>11-2</u>	<u>11-2</u>	TITLE WRENCH-COMPRESSOR REAR BEARING CLAMP NUT
SEE ITEM	END OF 2 <u>11-2</u>	<u>11-2</u>	MODEL <u>73342-20-SE</u> DETROIT DIESEL PART LIST SIZE DATE DOWNS 1 73342 2 73342 3 73342
MEAT TIE AND CONRODS	END OF 3 <u>11-2</u>	<u>11-2</u>	
SEE ITEM	END OF 4 <u>11-2</u>	<u>11-2</u>	
	REVIEW APPROVAL		
BRIDGE RAIL	DESIGNED BY	DATE	6893734 11-2
WATERED			

MIL-STD-883C
SAE 4130
MIL-STD-883C

FILE COPY

230-430

178307

INSPECTION SHEET

[illegible]

Measured by:	<i>oe</i> / <i>18/7/10</i>	Checked by:		QC Inspector:	
Date:	<i>18/06/20</i>	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								